

D

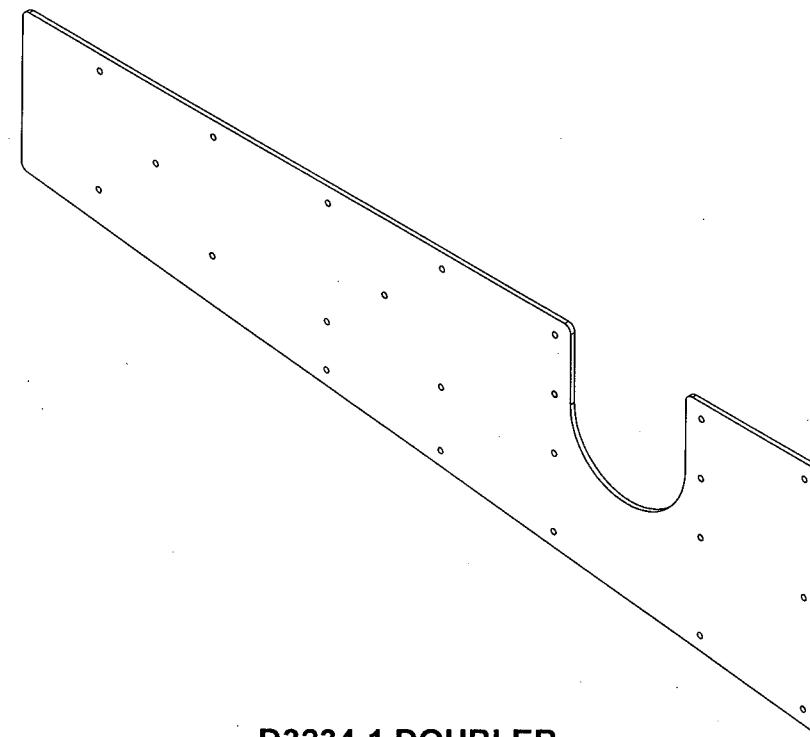
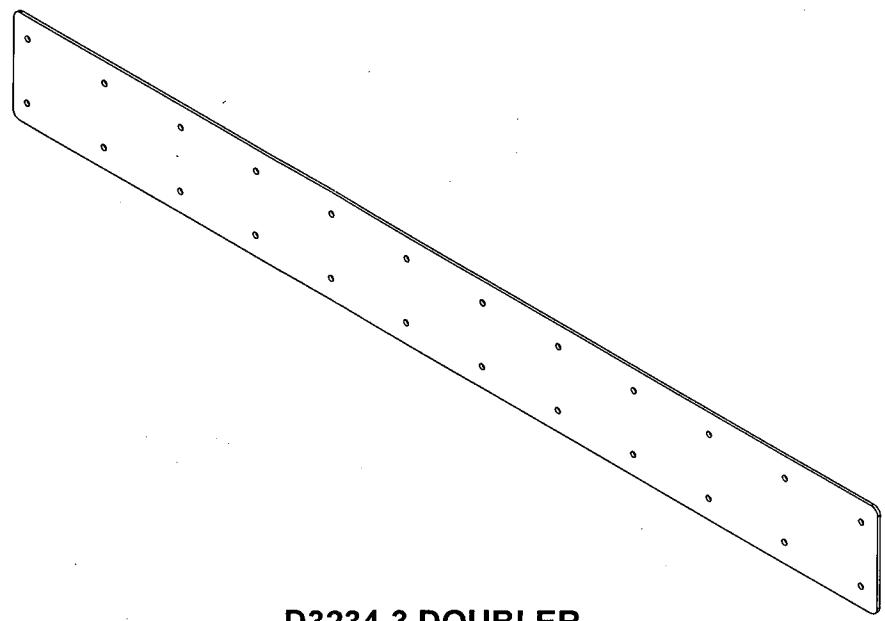
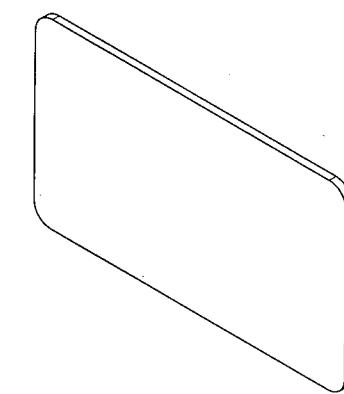
D

C

C

B

B

D3234-1 DOUBLERD3234-3 DOUBLERD3234-5 SPACER

RELEASED  
2011-11-23  
M

## NOTES:

1) MATERIAL: -1: 2024-T3 ALUMINUM SHEET, 0.080 THICK  
PER AMS-QQ-A-250/4 OR AMS 4037  
REF DART SPEC M2024T3S.080

-3: 2024-T3 ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/4 OR AMS 4037  
REF DART SPEC M2024T3S.050

-5: 5052-H32 ALUMINUM SHEET, 0.050 THICK  
PER AMS-QQ-A-250/8 OR AMS 4016  
REF DART SPEC M5052H32S.050

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1

7) WEIGHT: -1: 0.41 lbs

-3: 0.15 lbs

-5: 0.01 lbs

C	RE-DESIGNED D3234-1 TO FIT D3025-1 REV. B. ZONE C3-2, 4.505 WAS 5.347, ZONE D8-2, 2.700 WAS 2.841. REASON: REF PAR 11-118.	DC	11.09.29
B	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. PARTS FULLY DIMENSIONED. NO PHYSICAL CHANGES MADE TO PARTS. REASON: REF PAR 08-029.	AJS	08.11.24
A	NEW ISSUE	CP	03.11.19
REV.	DESCRIPTION		
DESIGN	DC		
DRAWN	DC		
CHECKED	DC		
MFG. APPR.	DC		
APPROVED	DC		
DE APPR.	DC		
DATE	11.09.29		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			REV. C
DRAWING NO. D3234			SHEET 1 OF 2
TITLE DOUBLER			SCALE NTS
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